

YOUR BONDING, SEALING AND APPLICATION INSTRUCTIONS





CLEANING

DEKAFINISHER Ready-to-use

GLASS FOAM cleaning spray

 /	
Product	Des
DEKACLEAN	Unive
ULTRA	agen

DEKAVATOR

DEKARUST

REMOVER

DEKACLEAN

22 NF

scription ersal cleaning agent

Adhesion promoter

smoothing agent

for sealing joints

Active foam

Power rust remover Transparent

Colour Transparent substrates before bonding and

Transparent

Transparent

Transparent

Colour

Black,

Grey,

Black,

White

Black,

White

Black

Light grey

sealing

exposed joints

art technology

Applications Substrates Cleaning and degreasing

Improves adhesion of DEKASYL

products on closed substrates

High-quality, lubricating rust

Windscreens and mirrors

polycarbonate windows)

(Not suitable for acrylic and

remover - through state-of-the-

Aluminium, steel, copper and brass, lacquered powder-coated metal, lacquered • Cleans the surface thoroughly, leaving it metal, (ceramic-coated) glass, polyester (GRP), ABS, PVC, polyurethane

Plane aluminium, ABS, ASA, polyester (GRP), other plastics

Suitable for adhesives and sealants, Smooths freshly bonded/sealed

based on MS polymers Silicones and polyurethanes Metals

Glass

Substrates

PVC, glass, aluminium, paints,

PMMA, PVC, glass, aluminium,

PMMA, PVC, glass, aluminium,

Most plastics, metals, glass etc.

PVC, glass, aluminium, paints,

polyester

paints, galvanised steel, polyester

paints, galvanised steel, polyester

galvanised steel, polyester

Features

- Quick-drying
- completely dry and free from residue Highly concentrated and efficient
- Fast drying; Flash-off time approx. 5 minutes
- Improves adhesion on closed substratese
- Economical consumption
- UV-traceable
- Perfect finish Ready-to-use
- Protects joints from discolouration
- Unique active formula, dissolves rust and encrusted grime
- Immediately penetrates difficult-to-reach places
- Suitable for all corroded surfaces No silicones, no mineral oils
- No substances that impair paint wetting Economical to use
- Unique active formula · Streak-free cleaning effect
- Easy removal of road dirt and insects · Removes nicotine and silicone



BONDING & SEALING

Product	Description
DEKASYL MS-1	MS polymer elastic adhes
IVIO-I	sealant

DEKASYL

DEKASYL

DEKASYL

DEKASYL

DEKASYL

DEKASYL

240

MS-7

MS-8

MS-6

MS-5

MS-2

sive and MS polymer elastic adhesive and sealant

MS polymer

and sealant

High tack adhesive

MS Polymer elastic

Crystal clear MS

and sealant

Quick curing

polymer, adhesive

MS Polymer elastic

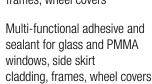
windscreen adhesive

2C elastic adhesive

sealant and adhesive



Applications Highly adhesive sealant for side skirt cladding, frames, wheel covers





All internal and external sealings. Bondings where no

high bond strengths are required Crystal clear Sealing and bonding in interior

> suitable for outside applications Glass and PMMA windscreens, bonding where a high initial tack is needed

Windows, trims, wheel

housings, spoilers, flaps

areas (kitchens, bathrooms) and

Glass with ceramic frit, glass, PMMA, PC, metals

> PVC, polyester, aluminium, paints, glass, galvanised steel

Features

- Excellent UV resistance and ageing properties
- No special surface treatment necessary • Can be coated over after skin formation
- Excellent UV resistance and ageing properties
- No special surface treatment necessary
- Can be coated over after skin formation
- Excellent initial tack Excellent UV resistance and ageing properties No special surface treatment necessary
- · Excellent adhesion without special pretreatment
- Excellent UV- and weathering resistance

• Can be coated over after skin formation

- Mould resistant
- Neutral, odourless and fast-curing No special surface treatment necessary
- Color stable (very good UV resistance), non-yellowing Very high green strength (inital tack)
- No special surface treatment Very good UV-resistance and ageing properties
- 1 hr drive away time (FMVSS212 crash test) • Quick curing: Vehicles can be moved after
- Long workability period of 30 minutes • Suitable for any standard cartridge gun



SEALING

Product	
DEKASEAL	F
8936	r

DEKASEAL

DEKAPLAST

1512

7303

material

Butyl

Butyl tape

sealing compound

Description Polyisobutylene sealing Black,

Colour Anthracite grey, Light grey

Cream White,

Black

Light grey

Applications Windows, doors, hatches frames, sockets, lights

Drill holes, openings, doors

hatches, roof hoods, cover strips, hose ducts roof hatches, cover strips, roof hoods, bores, openings

exterior surfaces, roof

Substrates

Paints, aluminium, ABS, PMMA wood,

plywood Paints,

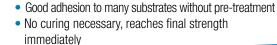
aluminium ABS, PMMA, wood

Paints,

aluminium ABS, PMMA, wood

Features

- Very low moisture permeability
- Excess material can simply be removed by dabbing with the same material
- Sealant must be used together with mechanical fastenings Cannot be coated
- Can be used as a sealing material inside and outside Optimal for filling beads in vans
- Can be coated due to skin formation
- High-quality barrier against water and humidity Excellent ageing properties





PROTECTING

Product DEKAPHON

9735

958

DEKAPHON

DEKAPHON

PRO-WAX

Description Breathable underbody protection

Breathable

solvent-free

underbody protection

Multi-purpose wax for

corrosion protection

Colour Black

Black

Transparent

Applications Underbody repair Wheel housings

Underbody protection

Wooden floors, wheel

Corrosion protection

for cavity areas and

underbodies

chassis

housing shells, side panels,

Substrates Plywood, wood

Wood, plywood, metal, plastics

Most clean, dry, dust- and

grease-free substrates

Features

Does not produce atomised spray when applied

 Sound-absorbing properties Excellent resistance to water and abrasion

 Water-based product Excellent resistance to water and abrasion

 Excellent wood impregnation • Excellent primer for MS adhesives

 Excellent corrosion protection High temperature resistance

• Free from aromatic compounds Low odour



BONDING & REPAIRI

Product DEKAPUR 2K-6000

DEKAPUR

2K-90

Description Structural adhesive

2K-Polyurethane

adhesive

Plastic repair

Colour Beige

Black

Repairing Side panel bonding

Plastic repair of decorative

trims, wheel covers and rear

Substrates Plywood, aluminium,

wood

polyester, polystyrene wood

ABS, PMMA, plywood,

Features

 No solvents, non-foaming No long fixing necessary (max. 5 to 8 hours)

Very fast curing, 5 minutes! · Easy and cost-efficient repair



FENDT

CARAVAN











side skirts



DINOL GmbH Pyrmonter Straße 76, D-32676 Lügde, Germany Tel. +49(0)5281-98298-0, Fax +49(0)5281-98298-60



















YOUR BONDING, SEALING AND APPLICATION INSTRUCTIONS





CLEANING

Product	
DEKACLEAN	

DEKAVATOR

DEKARUST

REMOVER

DEKACLEAN

22 NF

Description Universal cleaning

agent

Adhesion promoter

Colour Transparent

Transparent

Transparent

Applications

Substrates

(GRP), other plastics

- **ULTRA**
- Cleaning and degreasing substrates before bonding and sealing
- Aluminium, steel, copper and brass, lacquered powder-coated metal, lacquered • Cleans the surface thoroughly, leaving it metal, (ceramic-coated) glass, polyester (GRP), ABS, PVC, polyurethane

Plane aluminium, ABS, ASA, polyester

Suitable for adhesives and sealants,

completely dry and free from residue

- **DEKAFINISHER** Ready-to-use
 - smoothing agent for sealing joints

Active foam

GLASS FOAM cleaning spray

Power rust remover Transparent

- Smooths freshly bonded/sealed Transparent exposed joints
 - based on MS polymers Silicones and polyurethanes High-quality, lubricating rust

Windscreens and mirrors

polycarbonate windows)

Applications

side skirt cladding,

(Not suitable for acrylic and

Improves adhesion of DEKASYL

products on closed substrates

- Metals remover - through state-of-theart technology
 - Glass

Substrates

PVC, glass, aluminium, paints,

PMMA, PVC, glass, aluminium,

PMMA, PVC, glass, aluminium,

Most plastics, metals, glass etc.

PVC, glass, aluminium, paints,

glass, galvanised steel

paints, galvanised steel, polyester

paints, galvanised steel, polyester

galvanised steel, polyester

- **Features**
- Quick-drying
- Highly concentrated and efficient
- Fast drying; Flash-off time approx. 5 minutes
- Improves adhesion on closed substratese
- Economical consumption UV-traceable
- Perfect finish Ready-to-use
- Protects joints from discolouration
- Unique active formula, dissolves rust and encrusted grime
- Immediately penetrates difficult-to-reach places Suitable for all corroded surfaces
- No silicones, no mineral oils
- No substances that impair paint wetting
- Economical to use
- Unique active formula · Streak-free cleaning effect
- Easy removal of road dirt and insects
- · Removes nicotine and silicone



BONDING & SEALING

Description
MS polymer
elastic adhesive and

DEKASYL

DEKASYL

DEKASYL

DEKASYL

DEKASYL

DEKASYL

240

MS-7

MS-8

MS-6

MS-5

MS-2

sealant MS polymer elastic adhesive and sealant

High tack adhesive

MS Polymer elastic

Crystal clear MS

and sealant

Quick curing

polymer, adhesive

MS Polymer elastic

windscreen adhesive

2C elastic adhesive

sealant and adhesive

MS polymer

and sealant

White Black, Grey, White

Black,

White

Black,

White

Black

Light grey

Colour

Black,

Grey,

frames, wheel covers Multi-functional adhesive and sealant for glass and PMMA windows, side skirt cladding, frames, wheel covers

Highly adhesive sealant for

- Power adhesive for structural applications, satellite systems, solar modules, spoilers, roof ducts, etc.,
- glass and PMMA windows All internal and external sealings. Bondings where no
- high bond strengths are required Crystal clear Sealing and bonding in interior
 - Glass and PMMA windscreens, bonding where a high initial tack is needed

housings, spoilers, flaps

- areas (kitchens, bathrooms) and polyester suitable for outside applications Glass with ceramic frit, glass,
- PMMA, PC, metals PVC, polyester, aluminium, paints, Windows, trims, wheel

Features

- Excellent UV resistance and ageing properties
- No special surface treatment necessary • Can be coated over after skin formation
- Excellent UV resistance and ageing properties No special surface treatment necessary
- Can be coated over after skin formation
- Excellent initial tack
- Excellent UV resistance and ageing properties No special surface treatment necessary • Can be coated over after skin formation
- · Excellent adhesion without special pretreatment
- Excellent UV- and weathering resistance Mould resistant

- No special surface treatment necessary Color stable (very good UV resistance), non-yellowing

Neutral, odourless and fast-curing

- Very high green strength (inital tack)
- No special surface treatment
- Very good UV-resistance and ageing properties • 1 hr drive away time (FMVSS212 crash test)
- Quick curing: Vehicles can be moved after
- Long workability period of 30 minutes • Suitable for any standard cartridge gun



SEALING

Product DEKASEAL 8936

DEKASEAL

DEKAPLAST

1512

7303

Description

Butyl

Butyl tape

Polyisobutylene sealing material

sealing compound

Black,

Colour Anthracite grey, Light grey

Cream White,

Black

Light grey

Applications Windows, doors, hatches

frames, sockets, lights

Drill holes, openings, doors exterior surfaces, roof hatches, roof hoods, cover strips, hose ducts

roof hatches, cover strips, roof hoods, bores, openings

Substrates

Paints, aluminium, ABS, PMMA wood,

plywood Paints, aluminium

ABS, PMMA, wood Paints, aluminium

ABS, PMMA, wood

Features

- Very low moisture permeability • Excess material can simply be removed by dabbing with
- the same material
- Sealant must be used together with mechanical fastenings Cannot be coated
- Can be used as a sealing material inside and outside
- Optimal for filling beads in vans • Can be coated due to skin formation
- High-quality barrier against water and humidity Excellent ageing properties Good adhesion to many substrates without pre-treatment

No curing necessary, reaches final strength



PROTECTING

Product DEKAPHON

DEKAPHON

DEKAPHON

PRO-WAX

9735

958

Description Breathable underbody protection

Breathable

solvent-free

underbody protection

Multi-purpose wax for

corrosion protection

Colour Black

Black

Transparent

Applications Underbody repair Wheel housings Underbody protection

Wooden floors, wheel

Corrosion protection

for cavity areas and

underbodies

chassis

housing shells, side panels,

Plywood, wood

Substrates

Wood, plywood, metal, plastics

Most clean, dry, dust- and

grease-free substrates

immediately

- **Features** Does not produce atomised spray when applied
- Sound-absorbing properties Excellent resistance to water and abrasion
- Water-based product
- Excellent resistance to water and abrasion Excellent wood impregnation
- Excellent primer for MS adhesives Excellent corrosion protection
- High temperature resistance • Free from aromatic compounds

wood

Low odour

Substrates

Plywood, aluminium, polyester, polystyrene wood **Features**

 No solvents, non-foaming No long fixing necessary (max. 5 to 8 hours)



BONDING & REPAIRI **Product Description** Colour Repairing

DEKAPUR Structural adhesive 2K-6000

Beige

Black

Side panel bonding

side skirts

Plastic repair of decorative

trims, wheel covers and rear

ABS, PMMA, plywood,

Very fast curing, 5 minutes!

· Easy and cost-efficient repair



KNAUS



DEKAPUR

2K-90



2K-Polyurethane

adhesive

Plastic repair



PÖSSL







WWW.DEKALIN.COM













