

## DEKAPREN 1023

Revision date: 08.04.2025

Product code: 1023

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### 1. Identification

#### Product identifier

DEKAPREN 1023

#### Relevant identified uses of the substance or mixture and uses advised against

##### Use of the substance/mixture

Sizing agent

##### Uses advised against

No further relevant information available.

#### Details of the supplier of the safety data sheet

##### Manufacturer

Company name: DINOL GmbH  
Street: Pyrmonter Strasse 76  
Place: D-32676 Luegde  
Telephone: + 49 (0) 5281 982980  
E-mail: msds@dinol.com  
Contact person: Labor  
Responsible Department: msds@dinol.com

Telefax: + 49 (0) 5281 9829860

##### Supplier

Company name: DINOL U.S. Inc.  
Street: 8500 Cotter Street, Lewis Center  
Place: USA-43035 Ohio  
Telephone: 740-548-1656  
E-mail: info@dinolus.com  
Internet: www.dinol.com

Telefax: 740-548-1657

**Emergency telephone number:** 3E Company Emergency +1-866-404-4230

### 2. Hazard identification

#### Classification of the substance or mixture

##### WHMIS 2015

Flammable liquids: Flam. Liq. 2  
Serious eye damage/eye irritation: Eye Irrit. 2  
Specific target organ toxicity - single exposure: STOT SE 3 (narcotic effects)

#### Label elements

##### WHMIS 2015

**Signal word:** Danger

**Pictograms:**



##### Hazard statements

Highly flammable liquid and vapour.  
Causes serious eye irritation.  
May cause drowsiness or dizziness.

##### Precautionary statements

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
Keep container tightly closed.  
Ground and bond container and receiving equipment.

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Use explosion-proof electrical/ventilating/lighting equipment.  
 Use non-sparking tools.  
 Take action to prevent static discharges.  
 Avoid breathing dust/fume/gas/mist/vapours/spray.  
 Wash water thoroughly after handling.  
 Use only outdoors or in a well-ventilated area.  
 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.  
 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.  
 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
 Continue rinsing.  
 If eye irritation persists: Get medical advice/attention.  
 In case of fire: Use water to extinguish.  
 Keep container tightly closed.  
 Store in a well-ventilated place. Keep cool.  
 Store locked up.

### Other hazards

Endocrine disrupting properties: butanone; ethyl methyl ketone.  
 No information available.

## 3. Composition/information on ingredients

### Mixtures

#### Relevant ingredients

CAS No	Chemical name	Quantity
78-93-3	butanone; ethyl methyl ketone	10 - < 30 % (*)
67-64-1	acetone; propan-2-one; propanone	10 - < 30 % (*)
141-78-6	ethyl acetate	1 - < 5 % (*)

(\*) The actual concentration is withheld as a trade secret.

### Further Information

Full text of H- and EUH-statements: see section 16.

## 4. First-aid measures

### Description of first aid measures

#### General information

In all cases of doubt, or when symptoms persist, seek medical advice.  
 Never give anything by mouth to an unconscious person or a person with cramps.  
 If unconscious but breathing normally, place in recovery position and seek medical advice.

#### After inhalation

Remove casualty to fresh air and keep warm and at rest.

#### After contact with skin

Change contaminated clothing.  
 After contact with skin, wash immediately with plenty of water and soap.

#### After contact with eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
 Continue rinsing. Seek medical advice immediately.

#### After ingestion

If swallowed, rinse mouth with water (only if the person is conscious).  
 Do NOT induce vomiting.  
 Call a physician immediately.

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Put victim at rest, cover with a blanket and keep warm.

### **Most important symptoms and effects, whether acute or delayed**

No further relevant information available.

### **Indication of immediate medical attention and special treatment needed**

No information available.

## 5. Fire-fighting measures

### **Extinguishing media**

#### **Suitable extinguishing media**

alcohol resistant foam, Carbon dioxide (CO<sub>2</sub>), Extinguishing powder,

#### **Unsuitable extinguishing media**

High power water jet, water

### **Specific hazards arising from the hazardous product**

No further relevant information available.

### **Special protective equipment and precautions for fire-fighters**

Use appropriate respiratory protection.

### **Additional information**

Use water spray jet to protect personnel and to cool endangered containers. Suppress gases/vapours/mists with water spray jet.

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

## 6. Accidental release measures

### **Personal precautions, protective equipment and emergency procedures**

#### **General advice**

Provide adequate ventilation.

Wear personal protection equipment.

Avoid contact with skin, eyes and clothes.

Avoid breathing dust/fume/gas/mist/vapours/spray.

#### **For emergency responders**

For further specification, refer to section 8 of the SDS.

### **Environmental precautions**

Do not allow to enter into surface water or drains.

### **Methods and material for containment and cleaning up**

#### **For containment**

Prevent spread over a wide area (e.g. by containment or oil barriers).

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

Treat the recovered material as prescribed in the section on waste disposal.

#### **For cleaning up**

Provide adequate ventilation.

Clear contaminated areas thoroughly.

Do not rinse down with water.

#### **Other information**

No information available.

### **Reference to other sections**

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

## 7. Handling and storage

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### Precautions for safe handling

#### Advice on safe handling

If handled uncovered, arrangements with local exhaust ventilation have to be used.  
Do not breathe gas/fumes/vapour/spray.

#### Advice on protection against fire and explosion

Keep away from sources of ignition - No smoking.  
Take precautionary measures against static discharges.

#### Advice on general occupational hygiene

The usual precautionary measures are to be adhered to when handling chemicals.  
Keep away from food, drink and animal feedingstuffs. Remove contaminated, saturated clothing immediately.  
Draw up and observe skin protection programme. Wash hands and face before breaks and after work and take a shower if necessary. When using do not eat or drink.

### Conditions for safe storage, including any incompatibilities

#### Requirements for storage rooms and vessels

Store in a cool dry place.

#### Hints on joint storage

Not required.

#### Further information on storage conditions

Keep container tightly closed.  
Keep in a cool, well-ventilated place.

## 8. Exposure controls/Personal protection

### Control parameters

#### Exposure limits (ACGIH)

CAS No	Chemical name	ppm	mg/m <sup>3</sup>	Category	Origin
67-64-1	Acetone	250	594	TWA (8 h)	ACGIH-2024
		500	1187	STEL (15 min)	ACGIH-2024
141-78-6	Ethyl acetate	400	1440	TWA (8 h)	ACGIH-2024
78-93-3	Methyl ethyl ketone	75		TWA (8 h)	ACGIH-2024
		150		STEL (15 min)	ACGIH-2024

### Biological limit values

CAS No	Chemical name	Parameter	Value	Test material	Sampling time
78-93-3	METHYL ETHYL KETONE (ACGIH 2024)	Methyl ethyl ketone	2 mg/L	urine	End of shift
67-64-1	ACETONE (ACGIH 2024)	Acetone	25 mg/L	urine	End of shift

### Exposure controls



#### Appropriate engineering controls

Provide adequate ventilation.  
If handled uncovered, arrangements with local exhaust ventilation should be used if possible.  
If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

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### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Eye glasses with side protection (DIN EN 166)

#### Hand protection

Recommended glove articles

FKM (fluoro rubber), Breakthrough time:: 480 min.

NBR (Nitrile rubber), Breakthrough time:: 480 min.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Protective gloves have to be replaced at the first sign of deterioration.

Protect skin by using skin protective cream.

#### Skin protection

Wear anti-static footwear and clothing

#### Respiratory protection

Work in well-ventilated zones or use proper respiratory protection.

gas filtering equipment (EN 141)., Filter material/medium: AX

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	light yellow transparent
Odour:	characteristic
Odour threshold:	not determined

#### Test method

Melting point/freezing point:	not determined
Boiling point or initial boiling point and boiling range:	56 °C
Flammability:	not applicable
Lower explosive limits:	1,8 vol. %
Upper explosive limits:	13 vol. %
Flash point:	- 17 °C
Auto-ignition temperature:	> 450 °C
Decomposition temperature:	not determined
pH-Value:	The study does not need to be conducted because the substance is known to be insoluble in water.

Viscosity / kinematic:	not determined
Water solubility:	Immiscible

Solubility in other solvents  
not determined

Partition coefficient n-octanol/water:	not determined
Vapour pressure:	240 hPa

(at 20 °C)	
Vapour pressure:	828 hPa

(at 50 °C)	
Density (at 20 °C):	0,92 g/cm³ DIN 51757

Relative vapour density:	not determined
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Particle characteristics:	not applicable
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### Other information

#### Information with regard to physical hazard classes

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### Explosive properties

not determined

### Sustained combustibility:

No data available

### Self-ignition temperature

Solid:

not self-igniting

Gas:

not self-igniting

### Oxidizing properties

not determined

### Other safety characteristics

Solvent content:

61,7 %

Solid content:

38,4 %

Softening point:

not determined

Viscosity / dynamic:

7000 mPa·s

(at 20 °C)

### Further Information

No information available.

## 10. Stability and reactivity

### Reactivity

No hazardous reaction when handled and stored according to provisions.

### Chemical stability

The product is stable under storage at normal ambient temperatures.

### Possibility of hazardous reactions

No known hazardous reactions.

### Conditions to avoid

No further relevant information available.

### Incompatible materials

No information available.

### Hazardous decomposition products

Carbon monoxide

### Further information

No further relevant information available.

## 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Based on available data, the classification criteria are not met.

#### ATEmix calculated

ATE (oral) &gt; 5000 mg/kg; ATE (dermal) &gt; 2000 mg/kg; ATE (inhalation vapour) &gt; 50 mg/l; ATE (inhalation dust/mist) &gt; 5 mg/l

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CAS No	Chemical name				
	Route of exposure	Dose	Species	Source	Method
78-93-3	butanone; ethyl methyl ketone				
	oral	LD50 3300 mg/kg	Rat		
	dermal	LD50 >5000 mg/kg	Rabbit		
	inhalation (4 h) vapour	LC50 34,5 mg/l	Rat		
67-64-1	acetone; propan-2-one; propanone				
	oral	LD50 5800 mg/kg	Rat	RTECS	
	dermal	LD50 7426-15800 mg/kg	Rabbit	IUCLID	
	inhalation (4 h) vapour	LC50 76 mg/l	Rat		
141-78-6	ethyl acetate				
	oral	LD50 5620 mg/kg	Rat		
	dermal	LD50 >20000 mg/kg	Rabbit		
	inhalation (4 h) vapour	LC50 50 mg/l	Rat		

### Irritation and corrosivity

Serious eye damage/eye irritation: Causes serious eye irritation.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

### Sensitizing effects

Based on available data, the classification criteria are not met.

### Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

### STOT-single exposure

May cause drowsiness or dizziness. (butanone; ethyl methyl ketone; acetone; propan-2-one; propanone)

### STOT-repeated exposure

Based on available data, the classification criteria are not met.

### Aspiration hazard

Based on available data, the classification criteria are not met.

### Information on likely routes of exposure

No information available.

### Specific effects in experiment on an animal

No information available.

### Additional information on tests

No information available.

### Practical experience

No information available.

### Information on other hazards

#### Endocrine disrupting properties

Endocrine disrupting properties: butanone; ethyl methyl ketone.

Endocrine disrupting potential No information available.

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### Further information

There are no data available on the preparation/mixture itself.

## 12. Ecological information

### Persistence and degradability

There are no data available on the mixture itself.

### Bioaccumulative potential

There are no data available on the mixture itself.

### Mobility in soil

There are no data available on the mixture itself.

### Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

### Other adverse effects

No information available.

### Further information

There are no data available on the mixture itself.

## 13. Disposal considerations

### Waste treatment methods

#### Disposal recommendations

Dispose of waste according to applicable legislation.  
Do not mix with other wastes.

#### Contaminated packaging

Dispose according to legislation.

## 14. Transport information

### Canadian TDG

<u>UN number:</u>	UN 1133
<u>Proper shipping name:</u>	Adhesives
<u>Hazard classes:</u>	3
<u>Packing group:</u>	II
Hazard label:	3



Limited quantity:	5L
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### Marine transport (IMDG)

<u>UN number or ID number:</u>	UN 1133
<u>United Nations proper shipping name:</u>	ADHESIVES
<u>Transport hazard class(es):</u>	3
<u>Packing group:</u>	II
Hazard label:	3



Marine pollutant:	no
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Special Provisions: -  
 Limited quantity: 5 L  
 Excepted quantity: E2  
 EmS: F-E, S-D

### Other applicable information (marine transport)

Protect against:

### Air transport (ICAO-TI/IATA-DGR)

**UN number or ID number:** UN 1133  
**United Nations proper shipping name:** ADHESIVES  
**Transport hazard class(es):** 3  
**Packing group:** II  
**Hazard label:** 3



Special Provisions: A3  
 Limited quantity Passenger: 1 L  
 Passenger LQ: Y341  
 Excepted quantity: E2  
 IATA-packing instructions - Passenger: 353  
 IATA-max. quantity - Passenger: 5 L  
 IATA-packing instructions - Cargo: 364  
 IATA-max. quantity - Cargo: 60 L

### Other applicable information (air transport)

Protect against:

### Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

## 15. Regulatory information

### Canadian regulations

#### DSL/NDSL inventory status

Substance/product listed in the following inventories: DSL/NDSL

#### Additional information

This mixture contains the following substances of very high concern (SVHC) which are included in the Candidate List according to Article 59 of REACH: none

## 16. Other information

### Changes

This data sheet contains changes from the previous version in section(s): 16.

### Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route  
 (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
 IMDG: International Maritime Code for Dangerous Goods  
 IATA: International Air Transport Association  
 GHS: Globally Harmonized System of Classification and Labelling of Chemicals  
 EINECS: European Inventory of Existing Commercial Chemical Substances  
 ELINCS: European List of Notified Chemical Substances  
 CAS: Chemical Abstracts Service  
 LC50: Lethal concentration, 50%  
 LD50: Lethal dose, 50%

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**Further Information**

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

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*(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)*